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### **Welding Principles And Applications Fifth**

The fifth common arc welding process, Submerged Arc Welding (SAW) (aka sub-arc), is typically an automated process as well. With SAW, either CC or CV output is commonly used. The determining

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factors as to which output type is best are generally electrode diameter, travel speed and size of weld puddle.

## **Constant Current vs. Constant Voltage Output**

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Rectifier devices. Before the development of silicon semiconductor rectifiers, vacuum tube thermionic diodes and copper oxide- or selenium-based metal rectifier stacks were used. With the introduction of semiconductor electronics, vacuum tube rectifiers became obsolete, except for some enthusiasts of vacuum tube audio equipment. For power rectification from very low to very high current ...

## **Rectifier - Wikipedia**

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